

I Claim:

1. A method of making a concrete structure comprising:

5 providing a mold with a bottom surface and an exposed top;

placing a design on the bottom surface of the mold;

10 providing a weight atop the design;
filling the mold with a concrete matrix;
allowing the concrete matrix to dry for an initial drying period;

removing the mold from the dried matrix.

2. A method according to claim 1, the method further comprising:

15 creating an insignia in a sidewall surface of the mold prior to filling said mold.

3. A method according to claim 2, wherein the insignia is a negative impression of a desired insignia.

20 4. A method according to claim 2, wherein the insignia is a positive impression of a desired insignia.

25 5. A method according to claim 1, the method further comprising removing said weight prior to allowing the matrix to dry.

6. A method according to claim 1, the method further comprising vibrating said mold prior to allowing the matrix to dry.

30 7. A method according to claim 1, the method further comprising leveling excess concrete to even with the exposed top prior to allowing the matrix to dry.

8. A method according to claim 1, the method further comprising providing reinforcing steel into the concrete matrix prior to allowing the matrix to dry.

35 9. A method according to claim 1, the method

further comprising coupling a base structure to the concrete matrix prior to allowing the matrix to dry.

10. A method according to claim 9, the method further comprising coupling a support structure to said
5 base structure.

11. A method according to claim 1, the method further comprising allowing an additional drying period following removing the mold from the dried matrix.

12. A method according to claim 11, the
10 method further comprising grinding a top surface of the structure following allowing an additional drying period, thereby exposing the design on the structure.

13. A method according to claim 1, the method further comprising applying a slurry to a surface of the
15 structure, thereby filling undesired void spaces.

14. A method according to claim 13, the method further comprising allowing a second additional drying period following the slurring step.

15. A method according to claim 1, the method
20 further comprising polishing the structure to a desired finish following said initial drying period.

16. A method according to claim 1, the method further comprising applying a finishing coat of a desired sealant to said structure following said initial drying
25 period.

17. A structure comprising a concrete matrix, an exposed design on a top surface of said matrix, and an insignia on a side surface of said matrix.

18. A structure formed by the method of claim
30 1.